

Altex Epoxy Barrier Undercoat Part A

Resene Paints (Australia) Limited

Chemwatch Hazard Alert Code: 3

Version No: 10.26

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: 12/09/2023

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

| | |
|-------------------------------|--|
| Product name | Altex Epoxy Barrier Undercoat Part A |
| Synonyms | Not Available |
| Proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|---|
| Relevant identified uses | Part A of a two pack industrial coating |
|--------------------------|---|

Details of the manufacturer or supplier of the safety data sheet

| | | |
|-------------------------|---|--|
| Registered company name | Resene Paints (Australia) Limited | Altex Coatings Ltd |
| Address | 7 Production Avenue, Molendinar Queensland 4214 Australia | 91-111 Oropi Road, Tauranga 3112 Tauranga (select) New Zealand |
| Telephone | +61 7 55126600 | +64 7 541 1221 |
| Fax | +64 7 541 1310 | +64 7 541 1310 |
| Website | www.resene.com.au | www.altexcoatings.com |
| Email | Not Available | neil.debenham@altexcoatings.co.nz |

Emergency telephone number

| | | | |
|-----------------------------------|---------------------------|-------------------------|-------------------------------------|
| Association / Organisation | AUSTRALIAN POISONS CENTRE | NZ POISONS (24hr 7days) | CHEMWATCH EMERGENCY RESPONSE (24/7) |
| Emergency telephone numbers | 131126 | 0800 764766 | +61 1800 951 288 |
| Other emergency telephone numbers | Not Available | 0800 700112 | +61 3 9573 3188 |

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

| | |
|--------------------|--|
| Poisons Schedule | Not Applicable |
| Classification [1] | Flammable Liquids Category 3, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Carcinogenicity Category 2, Specific Target Organ Toxicity - Single Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 4 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|---|
| Hazard pictogram(s) |  |
| Signal word | Danger |

Hazard statement(s)

| | |
|------|--------------------------------------|
| H226 | Flammable liquid and vapour. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H336 | May cause drowsiness or dizziness. |

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| H351 | Suspected of causing cancer. |
| H371 | May cause damage to organs. |
| H413 | May cause long lasting harmful effects to aquatic life. |

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

| | |
|------|--|
| P210 | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. |
| P233 | Keep container tightly closed. |
| P260 | Do not breathe mist/vapours/spray. |
| P280 | Wear protective gloves, protective clothing, eye protection and face protection. |
| P240 | Ground and bond container and receiving equipment. |
| P241 | Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. |
| P242 | Use non-sparking tools. |
| P243 | Take action to prevent static discharges. |
| P273 | Avoid release to the environment. |
| P264 | Wash all exposed external body areas thoroughly after handling. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P308+P313 | IF exposed or concerned: Get medical advice/ attention. |
| P310 | Immediately call a POISON CENTER/doctor/physician/first aider. |
| P370+P378 | In case of fire: Use alcohol resistant foam or normal protein foam to extinguish. |
| P302+P352 | IF ON SKIN: Wash with plenty of water and soap. |
| P333+P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| P362+P364 | Take off contaminated clothing and wash it before reuse. |
| P303+P361+P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. |

Precautionary statement(s) Storage

| | |
|-----------|--|
| P403+P235 | Store in a well-ventilated place. Keep cool. |
| P405 | Store locked up. |

Precautionary statement(s) Disposal

| | |
|------|--|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|----------------|--|--|
| 1330-20-7 | 10-20 | <u>xylylene</u> |
| 25036-25-3 | 10-20 | <u>bisphenol A/ bisphenol A diglycidyl ether polymer</u> |
| 71-36-3 | 10-20 | <u>n-butanol</u> |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available | |

SECTION 4 First aid measures

Description of first aid measures

| | |
|---------------------|--|
| Eye Contact | <p>If this product comes in contact with eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with water. ▶ If irritation continues, seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. |

Continued...

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| Ingestion | <ul style="list-style-type: none"> ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol. |
|------------------|--|

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

| | |
|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) aldehydes other pyrolysis products typical of burning organic material.</p> |
| HAZCHEM | •3Y |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|---|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. |

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- ▶ Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse /absorb vapour.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Use only spark-free shovels and explosion proof equipment.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

| | |
|--------------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of overexposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid generation of static electricity. ▶ DO NOT use plastic buckets. ▶ Earth all lines and equipment. ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. ▶ DO NOT allow clothing wet with material to stay in contact with skin |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. ▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▶ Keep adsorbents for leaks and spills readily available. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. |
| Storage incompatibility | |



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Continued...

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| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|------------|-----------------------------|--------------------|---------------------|--------------------|---------------|
| Australia Exposure Standards | xylene | Xylene (o-, m-, p- isomers) | 80 ppm / 350 mg/m3 | 655 mg/m3 / 150 ppm | Not Available | Not Available |
| Australia Exposure Standards | n-butanol | n-Butyl alcohol | Not Available | Not Available | 50 ppm / 152 mg/m3 | Not Available |

Emergency Limits

| Ingredient | TEEL-1 | TEEL-2 | TEEL-3 |
|---|---------------|---------------|---------------|
| xylene | Not Available | Not Available | Not Available |
| bisphenol A/ bisphenol A diglycidyl ether polymer | 12 mg/m3 | 130 mg/m3 | 790 mg/m3 |
| n-butanol | 60 ppm | 800 ppm | 8000** ppm |

| Ingredient | Original IDLH | Revised IDLH |
|---|---------------|---------------|
| xylene | 900 ppm | Not Available |
| bisphenol A/ bisphenol A diglycidyl ether polymer | Not Available | Not Available |
| n-butanol | 1,400 ppm | Not Available |

Occupational Exposure Banding


| Ingredient | Occupational Exposure Band Rating | Occupational Exposure Band Limit |
|---|-----------------------------------|----------------------------------|
| bisphenol A/ bisphenol A diglycidyl ether polymer | E | ≤ 0.1 ppm |

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

| <p>Appropriate engineering controls</p> | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <ul style="list-style-type: none"> Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance. Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures. Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus) | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|---|----------------------|------------|--|---------------------------------|---|-------------------------------|--|-------------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| Type of Contaminant: | Air Speed: | | | | | | | | | | | | | | | | | | |
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | | | | | | | | | | | | | | | | | | |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | | | | | | | | | | | | | | | | | | |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | | | | | | | | | | | | | | | | | | |
| Lower end of the range | Upper end of the range | | | | | | | | | | | | | | | | | | |
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | | | | | | | | | | | | | | | | | | |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | | | | | | | | | | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | | | | | | | | | | |

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|---|---|
| <p>Individual protection measures, such as personal protective equipment</p> |  |
| <p>Eye and face protection</p> | <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. |
| <p>Skin protection</p> | <p>See Hand protection below</p> |
| <p>Hands/feet protection</p> | <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.</p> <p>The performance, based on breakthrough times, of:</p> <ul style="list-style-type: none"> · Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent · Butyl Rubber ranges from excellent to good · Nitrile Butyl Rubber (NBR) from excellent to fair. · Neoprene from excellent to fair · Polyvinyl (PVC) from excellent to poor <p>As defined in ASTM F-739-96</p> <ul style="list-style-type: none"> · Excellent breakthrough time > 480 min · Good breakthrough time > 20 min · Fair breakthrough time < 20 min · Poor glove material degradation <p>Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)</p> <ul style="list-style-type: none"> · DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin). · DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use. <p>Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times</p> |
| <p>Body protection</p> | <p>See Other protection below</p> |
| <p>Other protection</p> | <ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. |

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- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Altex Epoxy Barrier Undercoat Part A

| Material | CPI |
|-------------------|-----|
| TEFLON | B |
| BUTYL | C |
| BUTYL/NEOPRENE | C |
| CPE | C |
| HYPALON | C |
| NAT+NEOPR+NITRILE | C |
| NATURAL RUBBER | C |
| NATURAL+NEOPRENE | C |
| NEOPRENE | C |
| NEOPRENE/NATURAL | C |
| NITRILE | C |
| NITRILE+PVC | C |
| PE | C |
| PE/EVAL/PE | C |
| PVA | C |
| PVC | C |
| PVDC/PE/PVDC | C |
| SARANEX-23 | C |
| SARANEX-23 2-PLY | C |
| VITON | C |
| VITON/CHLOROBUTYL | C |
| VITON/NEOPRENE | C |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

| Glove — In order of recommendation |
|------------------------------------|
| AlphaTec 02-100 |
| AlphaTec® 38-612 |
| AlphaTec® Solvex® 37-185 |
| AlphaTec® 58-008 |
| AlphaTec® 58-530B |
| AlphaTec® 58-530W |
| AlphaTec® Solvex® 37-675 |
| AlphaTec® 15-554 |
| AlphaTec® 58-735 |
| AlphaTec® 79-700 |

Respiratory protection

Type BAX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|---------------------------|
| up to 10 x ES | BAX-AUS / Class 1 P2 | - | BAX-PAPR-AUS / Class 1 P2 |
| up to 50 x ES | Air-line* | - | - |
| up to 100 x ES | - | BAX-3 P2 | - |
| 100+ x ES | - | Air-line** | - |

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Altex Epoxy Barrier Undercoat Part A

Information on basic physical and chemical properties

| | | | |
|---|-------------------------|--|---------------|
| Appearance | coloured viscous liquid | | |
| Physical state | Liquid | Relative density (Water = 1) | 1.48 |
| | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | 419 |
| pH (as supplied) | Not Available | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | 1189.189 |
| Initial boiling point and boiling range (°C) | 129 | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | 29 | | |
| Evaporation rate | 0.7 BuAC = 1 | Explosive properties | Not Available |
| Flammability | Flammable. | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | 9 | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | 0.9 | Volatile Component (%vol) | 29 |
| Vapour pressure (kPa) | 1.5 | | |
| Solubility in water | Immiscible | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | 3.3 | VOC g/L | 447.85 |

SECTION 10 Stability and reactivity

| | |
|---|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

Information on toxicological effects

| | |
|---------------------|--|
| Inhaled | <p>The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Inhalation of dusts, generated by the material, during the course of normal handling, may be harmful.</p> |
| Ingestion | <p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p> |
| Skin Contact | <p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | If applied to the eyes, this material causes severe eye damage. |

Altex Epoxy Barrier Undercoat Part A

| Chronic | <p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material.</p> | | | | | | | | | | | | | | | |
|--|---|----------|------------|--|--------------------------------|---|-------------------------------|--|--------------------------------|--|---|--|------------------------------------|--|---|--|
| Altex Epoxy Barrier Undercoat Part A | <table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Not Available</td> <td>Not Available</td> </tr> </tbody> </table> | TOXICITY | IRRITATION | Not Available | Not Available | | | | | | | | | | | |
| TOXICITY | IRRITATION | | | | | | | | | | | | | | | |
| Not Available | Not Available | | | | | | | | | | | | | | | |
| xylene | <table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Dermal (rabbit) LD50: >1700 mg/kg^[2]</td> <td>Eye (human): 200 ppm irritant</td> </tr> <tr> <td>Inhalation(Rat) LC50: 5000 ppm4h^[2]</td> <td>Eye (rabbit): 5 mg/24h SEVERE</td> </tr> <tr> <td>Oral (Mouse) LD50; 2119 mg/kg^[2]</td> <td>Eye (rabbit): 87 mg mild</td> </tr> <tr> <td></td> <td>Eye: adverse effect observed (irritating)^[1]</td> </tr> <tr> <td></td> <td>Skin (rabbit):500 mg/24h moderate</td> </tr> <tr> <td></td> <td>Skin: adverse effect observed (irritating)^[1]</td> </tr> </tbody> </table> | TOXICITY | IRRITATION | Dermal (rabbit) LD50: >1700 mg/kg ^[2] | Eye (human): 200 ppm irritant | Inhalation(Rat) LC50: 5000 ppm4h ^[2] | Eye (rabbit): 5 mg/24h SEVERE | Oral (Mouse) LD50; 2119 mg/kg ^[2] | Eye (rabbit): 87 mg mild | | Eye: adverse effect observed (irritating) ^[1] | | Skin (rabbit):500 mg/24h moderate | | Skin: adverse effect observed (irritating) ^[1] | |
| TOXICITY | IRRITATION | | | | | | | | | | | | | | | |
| Dermal (rabbit) LD50: >1700 mg/kg ^[2] | Eye (human): 200 ppm irritant | | | | | | | | | | | | | | | |
| Inhalation(Rat) LC50: 5000 ppm4h ^[2] | Eye (rabbit): 5 mg/24h SEVERE | | | | | | | | | | | | | | | |
| Oral (Mouse) LD50; 2119 mg/kg ^[2] | Eye (rabbit): 87 mg mild | | | | | | | | | | | | | | | |
| | Eye: adverse effect observed (irritating) ^[1] | | | | | | | | | | | | | | | |
| | Skin (rabbit):500 mg/24h moderate | | | | | | | | | | | | | | | |
| | Skin: adverse effect observed (irritating) ^[1] | | | | | | | | | | | | | | | |
| bisphenol A/ bisphenol A diglycidyl ether polymer | <table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>dermal (rat) LD50: >2000 mg/kg^[2]</td> <td>Not Available</td> </tr> <tr> <td>Oral (Rat) LD50: >2000 mg/kg^[2]</td> <td></td> </tr> </tbody> </table> | TOXICITY | IRRITATION | dermal (rat) LD50: >2000 mg/kg ^[2] | Not Available | Oral (Rat) LD50: >2000 mg/kg ^[2] | | | | | | | | | | |
| TOXICITY | IRRITATION | | | | | | | | | | | | | | | |
| dermal (rat) LD50: >2000 mg/kg ^[2] | Not Available | | | | | | | | | | | | | | | |
| Oral (Rat) LD50: >2000 mg/kg ^[2] | | | | | | | | | | | | | | | | |
| n-butanol | <table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Dermal (rabbit) LD50: 3400 mg/kg^[2]</td> <td>Eye (human): 50 ppm - irritant</td> </tr> <tr> <td>Inhalation(Rat) LC50: 8000 ppm4h^[2]</td> <td>Eye (rabbit): 1.6 mg-SEVERE</td> </tr> <tr> <td>Oral (Rat) LD50: 790 mg/kg^[2]</td> <td>Eye (rabbit): 24 mg/24h-SEVERE</td> </tr> <tr> <td></td> <td>Eye: adverse effect observed (irreversible damage)^[1]</td> </tr> <tr> <td></td> <td>Skin (rabbit): 405 mg/24h-moderate</td> </tr> <tr> <td></td> <td>Skin: adverse effect observed (irritating)^[1]</td> </tr> </tbody> </table> | TOXICITY | IRRITATION | Dermal (rabbit) LD50: 3400 mg/kg ^[2] | Eye (human): 50 ppm - irritant | Inhalation(Rat) LC50: 8000 ppm4h ^[2] | Eye (rabbit): 1.6 mg-SEVERE | Oral (Rat) LD50: 790 mg/kg ^[2] | Eye (rabbit): 24 mg/24h-SEVERE | | Eye: adverse effect observed (irreversible damage) ^[1] | | Skin (rabbit): 405 mg/24h-moderate | | Skin: adverse effect observed (irritating) ^[1] | |
| TOXICITY | IRRITATION | | | | | | | | | | | | | | | |
| Dermal (rabbit) LD50: 3400 mg/kg ^[2] | Eye (human): 50 ppm - irritant | | | | | | | | | | | | | | | |
| Inhalation(Rat) LC50: 8000 ppm4h ^[2] | Eye (rabbit): 1.6 mg-SEVERE | | | | | | | | | | | | | | | |
| Oral (Rat) LD50: 790 mg/kg ^[2] | Eye (rabbit): 24 mg/24h-SEVERE | | | | | | | | | | | | | | | |
| | Eye: adverse effect observed (irreversible damage) ^[1] | | | | | | | | | | | | | | | |
| | Skin (rabbit): 405 mg/24h-moderate | | | | | | | | | | | | | | | |
| | Skin: adverse effect observed (irritating) ^[1] | | | | | | | | | | | | | | | |
| Legend: | <p>1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances</p> | | | | | | | | | | | | | | | |

| | |
|---|--|
| Altex Epoxy Barrier Undercoat Part A | <p>The various members of the bisphenol family produce hormone like effects, seemingly as a result of binding to estrogen receptor-related receptors (ERRs; not to be confused with estrogen receptors)</p> <p>A suspected estrogen-related receptors (ERR) binding agent:</p> <p>Estrogen-related receptors (ERR, oestrogen-related receptors) are so named because of sequence homology with estrogen receptors but do not appear to bind estrogens or other tested steroid hormones. The ERR family have been demonstrated to control energy homeostasis, oxidative metabolism and mitochondrial biogenesis, while effecting mammalian physiology in the heart, brown adipose tissue, white adipose tissue, placenta, macrophages, and demonstrated additional roles in diabetes and cancer.</p> <p>ERRs bind enhancers throughout the genome where they exert effects on gene regulation</p> <p>Although their overall functions remain uncertain, they also share DNA-binding sites, co-regulators, and target genes with the conventional estrogen receptors ERalpha and ERbeta and may function to modulate estrogen signaling pathways.</p> <ul style="list-style-type: none"> · ERR-alpha has wide tissue distribution but it is most highly expressed in tissues that preferentially use fatty acids as energy sources such as kidney, heart, brown adipose tissue, cerebellum, intestine, and skeletal muscle. ERRalpha has been detected in normal adrenal cortex tissues, in which its expression is possibly related to adrenal development, with a possible role in fetal adrenal function, in dehydroepiandrosterone (DHEAS) production in adrenarache, and also in steroid production of post-adrenarache/adult life. DHEA and other adrenal androgens such as androstenedione, although relatively weak androgens, are responsible for the androgenic effects of adrenarache, such as early pubic and axillary hair growth, adult-type body odor, increased oiliness of hair and skin, and mild acne. · ERR-beta is a nuclear receptor. Its function is unknown; however, a similar protein in mouse plays an essential role in placental development · ERR-gamma is a nuclear receptor that behaves as a constitutive activator of transcription. There is evidence that bisphenol A functions as an endocrine disruptor by binding strongly to ERRgamma BPA as well as its nitrated and chlorinated metabolites seems to binds strongly to ERR-gamma (dissociation constant = 5.5 nM), but not to the estrogen receptor (ER). BPA binding to ERR-gamma preserves its basal constitutive activity. Different expression of ERR-gamma in different parts of the body may account for variations in bisphenol A effects. For instance, ERR-gamma has been found in high concentration in the placenta, explaining reports of high bisphenol A accumulation there <p>Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p> |
|---|--|

| | | | |
|--|---|---------------------------------|---|
| Acute Toxicity | ✗ | Carcinogenicity | ✓ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ✗ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ✓ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

Altex Epoxy Barrier Undercoat Part A

SECTION 12 Ecological information

Toxicity

| Altex Epoxy Barrier Undercoat Part A | Endpoint | Test Duration (hr) | Species | Value | Source |
|--------------------------------------|----------|--------------------|---------------|---------------|---------------|
| | | Not Available | Not Available | Not Available | Not Available |

| xylene | Endpoint | Test Duration (hr) | Species | Value | Source |
|--------|-----------|--------------------|-------------------------------|----------|--------|
| | EC50 | 72h | Algae or other aquatic plants | 4.6mg/l | 2 |
| | EC50 | 48h | Crustacea | 1.8mg/l | 2 |
| | LC50 | 96h | Fish | 2.6mg/l | 2 |
| | NOEC(ECx) | 73h | Algae or other aquatic plants | 0.44mg/l | 2 |

| bisphenol A/ bisphenol A diglycidyl ether polymer | Endpoint | Test Duration (hr) | Species | Value | Source |
|---|----------|--------------------|---------------|---------------|---------------|
| | | Not Available | Not Available | Not Available | Not Available |

| n-butanol | Endpoint | Test Duration (hr) | Species | Value | Source |
|-----------|----------|--------------------|-------------------------------|-------------|--------|
| | EC50 | 72h | Algae or other aquatic plants | >500mg/l | 1 |
| | EC50 | 48h | Crustacea | >500mg/l | 1 |
| | EC50 | 96h | Algae or other aquatic plants | 225mg/l | 2 |
| | LC50 | 96h | Fish | 100-500mg/l | 4 |
| NOEC(ECx) | 504h | Crustacea | 4.1mg/l | 2 | |

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

May cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|------------|-----------------------------|-----------------------------|
| xylene | HIGH (Half-life = 360 days) | LOW (Half-life = 1.83 days) |
| n-butanol | LOW (Half-life = 54 days) | LOW (Half-life = 3.65 days) |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------|--------------------|
| xylene | MEDIUM (BCF = 740) |
| n-butanol | LOW (BCF = 0.64) |

Mobility in soil

| Ingredient | Mobility |
|------------|----------------------|
| n-butanol | MEDIUM (KOC = 2.443) |

SECTION 13 Disposal considerations

Waste treatment methods

| | |
|-------------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> |
|-------------------------------------|---|


Continued...

Altex Epoxy Barrier Undercoat Part A

| | |
|--|--|
| | <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. <p>Removal of bisphenol A (BPA) from aqueous solutions was accomplished by adsorption of enzymatically generated quinone derivatives on chitosan beads. The use of chitosan in the form of beads was found to be more effective because heterogeneous removal of BPA with chitosan beads was much faster than homogeneous removal of BPA with chitosan solutions, and the removal efficiency was enhanced by increasing the amount of chitosan beads dispersed in the BPA solutions and BPA was completely removed by quinone adsorption in the presence of chitosan beads more than 0.10 cm³/cm³. In addition, a variety of bisphenol derivatives were completely or effectively removed by the procedure constructed in this study, although the enzyme dose or the amount of chitosan beads was further increased as necessary for some of the bisphenol derivatives used.</p> <p>M. Suzuki, and E Musashi J Appl Polym Sci, 118(2):721 - 732; October 2010</p> <ul style="list-style-type: none"> ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. |
|--|--|

SECTION 14 Transport information

Labels Required

| | |
|------------------|---|
| |  |
| Marine Pollutant | NO |
| HAZCHEM | *3Y |

Land transport (ADG)

| | | |
|------------------------------------|--|----------------|
| 14.1. UN number or ID number | 1263 | |
| 14.2. UN proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) | |
| 14.3. Transport hazard class(es) | Class | 3 |
| | Subsidiary risk | Not Applicable |
| 14.4. Packing group | III | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | Special provisions | 163 223 367 |
| | Limited quantity | 5 L |

Air transport (ICAO-IATA / DGR)

| | | |
|--|---|----------------|
| 14.1. UN number | 1263 | |
| 14.2. UN proper shipping name | Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) | |
| 14.3. Transport hazard class(es) | ICAO/IATA Class | 3 |
| | ICAO / IATA Subsidiary Hazard | Not Applicable |
| | ERG Code | 3L |
| 14.4. Packing group | III | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | Special provisions | A3 A72 A192 |
| | Cargo Only Packing Instructions | 366 |
| | Cargo Only Maximum Qty / Pack | 220 L |
| | Passenger and Cargo Packing Instructions | 355 |
| | Passenger and Cargo Maximum Qty / Pack | 60 L |
| | Passenger and Cargo Limited Quantity Packing Instructions | Y344 |
| Passenger and Cargo Limited Maximum Qty / Pack | 10 L | |

Sea transport (IMDG-Code / GGVSee)

| | |
|-------------------------------|--|
| 14.1. UN number | 1263 |
| 14.2. UN proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |

Altex Epoxy Barrier Undercoat Part A

| | | |
|------------------------------------|--------------------|-----------------|
| 14.3. Transport hazard class(es) | IMDG Class | 3 |
| | IMDG Subrisk | Not Applicable |
| 14.4. Packing group | III | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | EMS Number | F-E, S-E |
| | Special provisions | 163 223 367 955 |
| | Limited Quantities | 5 L |

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|---|---------------|
| xylene | Not Available |
| bisphenol A/ bisphenol A diglycidyl ether polymer | Not Available |
| n-butanol | Not Available |

14.7.3. Transport in bulk in accordance with the IGC Code

| Product name | Ship Type |
|---|---------------|
| xylene | Not Available |
| bisphenol A/ bisphenol A diglycidyl ether polymer | Not Available |
| n-butanol | Not Available |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

bisphenol A/ bisphenol A diglycidyl ether polymer is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

n-butanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | Yes |
| Canada - DSL | Yes |
| Canada - NDSL | No (xylene; bisphenol A/ bisphenol A diglycidyl ether polymer; n-butanol) |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | No (bisphenol A/ bisphenol A diglycidyl ether polymer) |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | No (bisphenol A/ bisphenol A diglycidyl ether polymer) |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |

Legend:

Yes = All CAS declared ingredients are on the inventory

No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

Altex Epoxy Barrier Undercoat Part A

SECTION 16 Other information

| | |
|----------------------|------------|
| Revision Date | 12/09/2023 |
| Initial Date | 15/03/2018 |

SDS Version Summary

| Version | Date of Update | Sections Updated |
|---------|----------------|--|
| 9.26 | 12/09/2023 | Toxicological information - Acute Health (inhaled), First Aid measures - Advice to Doctor, Toxicological information - Chronic Health, Hazards identification - Classification, Ecological Information - Environmental, Exposure controls / personal protection - Exposure Standard, Firefighting measures - Fire Fighter (fire/explosion hazard), Firefighting measures - Fire Fighter (fire fighting), First Aid measures - First Aid (skin), Composition / information on ingredients - Ingredients, Handling and storage - Storage (storage incompatibility) |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average
 PC - STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index
 AIIIC: Australian Inventory of Industrial Chemicals
 DSL: Domestic Substances List
 NDSL: Non-Domestic Substances List
 IECSC: Inventory of Existing Chemical Substance in China
 EINECS: European INventory of Existing Commercial chemical Substances
 ELINCS: European List of Notified Chemical Substances
 NLP: No-Longer Polymers
 ENCS: Existing and New Chemical Substances Inventory
 KECI: Korea Existing Chemicals Inventory
 NZIoC: New Zealand Inventory of Chemicals
 PICCS: Philippine Inventory of Chemicals and Chemical Substances
 TSCA: Toxic Substances Control Act
 TCSI: Taiwan Chemical Substance Inventory
 INSQ: Inventario Nacional de Sustancias Químicas
 NCI: National Chemical Inventory
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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Altex Epoxy Barrier Undercoat Part B

Resene Paints (Australia) Limited

Chemwatch Hazard Alert Code: 4

Version No: 7.16
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: 12/09/2023
Print Date: 12/09/2023
S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

| | |
|-------------------------------|--|
| Product name | Altex Epoxy Barrier Undercoat Part B |
| Synonyms | Not Available |
| Proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|---|
| Relevant identified uses | Part B of a two pack industrial coating |
|--------------------------|---|

Details of the manufacturer or supplier of the safety data sheet

| Registered company name | Resene Paints (Australia) Limited | Altex Coatings Ltd |
|-------------------------|---|--|
| Address | 7 Production Avenue, Molendinar Queensland 4214 Australia | 91-111 Oropi Road, Tauranga 3112 Tauranga (select) New Zealand |
| Telephone | +61 7 55126600 | +64 7 541 1221 |
| Fax | +61 7 55126697 | Not Available |
| Website | www.resene.com.au | www.altexcoatings.com |
| Email | Not Available | neil.debenham@altexcoatings.co.nz |

Emergency telephone number

| Association / Organisation | AUSTRALIAN POISONS CENTRE | NZ POISONS (24hr 7days) | CHEMWATCH EMERGENCY RESPONSE (24/7) |
|-----------------------------------|---------------------------|-------------------------|-------------------------------------|
| Emergency telephone numbers | 131126 | 0800 764766 | +61 1800 951 288 |
| Other emergency telephone numbers | Not Available | 0800 700112 | +61 3 9573 3188 |

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

| | |
|--------------------|--|
| Poisons Schedule | Not Applicable |
| Classification [1] | Flammable Liquids Category 3, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|---|
| Hazard pictogram(s) |  |
| Signal word | Danger |

Hazard statement(s)

| | |
|------|--------------------------------------|
| H226 | Flammable liquid and vapour. |
| H302 | Harmful if swallowed. |
| H312 | Harmful in contact with skin. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |

Altex Epoxy Barrier Undercoat Part B

| | |
|---------------|---|
| H318 | Causes serious eye damage. |
| H332 | Harmful if inhaled. |
| H351 | Suspected of causing cancer. |
| H361fd | Suspected of damaging fertility. Suspected of damaging the unborn child. |
| H373 | May cause damage to organs through prolonged or repeated exposure. (Inhalation) |

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

| | |
|-------------|--|
| P210 | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. |
| P233 | Keep container tightly closed. |
| P260 | Do not breathe mist/vapours/spray. |
| P271 | Use only a well-ventilated area. |
| P280 | Wear protective gloves, protective clothing, eye protection and face protection. |
| P240 | Ground and bond container and receiving equipment. |
| P241 | Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. |
| P242 | Use non-sparking tools. |
| P243 | Take action to prevent static discharges. |
| P264 | Wash all exposed external body areas thoroughly after handling. |
| P270 | Do not eat, drink or smoke when using this product. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Precautionary statement(s) Response

| | |
|-----------------------|--|
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P308+P313 | IF exposed or concerned: Get medical advice/ attention. |
| P310 | Immediately call a POISON CENTER/doctor/physician/first aider. |
| P370+P378 | In case of fire: Use alcohol resistant foam or normal protein foam to extinguish. |
| P302+P352 | IF ON SKIN: Wash with plenty of water and soap. |
| P333+P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| P362+P364 | Take off contaminated clothing and wash it before reuse. |
| P301+P312 | IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell. |
| P303+P361+P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. |
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| P330 | Rinse mouth. |

Precautionary statement(s) Storage

| | |
|------------------|--|
| P403+P235 | Store in a well-ventilated place. Keep cool. |
| P405 | Store locked up. |

Precautionary statement(s) Disposal

| | |
|-------------|--|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
|-------------|--|

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|-----------|-----------|--|
| 1330-20-7 | 60-70 | <u>xylene</u> |
| 1477-55-0 | 1-10 | <u>m-xylenediamine</u> |
| 90-72-2 | 1-10 | <u>2,4,6-tris[(dimethylamino)methyl]phenol</u> |
| 71-36-3 | 1-10 | <u>n-butanol</u> |

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

| | |
|--------------------|---|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper |
|--------------------|---|

Continued...

Altex Epoxy Barrier Undercoat Part B

| | |
|---------------------|--|
| | <ul style="list-style-type: none"> and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Quickly but gently, wipe material off skin with a dry, clean cloth. ▶ Immediately remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. |
| Ingestion | <ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor. ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</p> <ul style="list-style-type: none"> ▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. <p>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</p> <ul style="list-style-type: none"> ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol. |

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

| | |
|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) other pyrolysis products typical of burning organic material.</p> |
| HAZCHEM | *3Y |

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SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|--|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse /absorb vapour. ▶ Contain spill with sand, earth or vermiculite. ▶ Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

| | |
|--------------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of overexposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid generation of static electricity. ▶ DO NOT use plastic buckets. ▶ Earth all lines and equipment. ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. ▶ DO NOT allow clothing wet with material to stay in contact with skin |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. ▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▶ Keep adsorbents for leaks and spills readily available. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. |

Conditions for safe storage, including any incompatibilities

| | |
|---------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. |
|---------------------------|--|

Continued...

Altex Epoxy Barrier Undercoat Part B

- ▶ Plastic containers may only be used if approved for flammable liquid.
- ▶ Check that containers are clearly labelled and free from leaks.
- ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.

Storage incompatibility



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|-----------------|-------------------------------|--------------------------------|---------------------------------|--------------------------------|---------------|
| Australia Exposure Standards | xylene | Xylene (o-, m-, p- isomers) | 80 ppm / 350 mg/m ³ | 655 mg/m ³ / 150 ppm | Not Available | Not Available |
| Australia Exposure Standards | m-xylenediamine | m-Xylene-alpha,alpha'-diamine | Not Available | Not Available | 0.1 mg/m ³ | Not Available |
| Australia Exposure Standards | n-butanol | n-Butyl alcohol | Not Available | Not Available | 50 ppm / 152 mg/m ³ | Not Available |

Emergency Limits

| Ingredient | TEEL-1 | TEEL-2 | TEEL-3 |
|---|-----------------------|----------------------|-----------------------|
| xylene | Not Available | Not Available | Not Available |
| 2,4,6-tris[(dimethylamino)methyl]phenol | 6.5 mg/m ³ | 72 mg/m ³ | 430 mg/m ³ |
| n-butanol | 60 ppm | 800 ppm | 8000** ppm |

| Ingredient | Original IDLH | Revised IDLH |
|---|---------------|---------------|
| xylene | 900 ppm | Not Available |
| m-xylenediamine | Not Available | Not Available |
| 2,4,6-tris[(dimethylamino)methyl]phenol | Not Available | Not Available |
| n-butanol | 1,400 ppm | Not Available |

Occupational Exposure Banding

| Ingredient | Occupational Exposure Band Rating | Occupational Exposure Band Limit |
|---|-----------------------------------|-------------------------------------|
| 2,4,6-tris[(dimethylamino)methyl]phenol | C | > 1 to ≤ 10 parts per million (ppm) |

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

| | | | | | |
|--|--|----------------------|------------|--|---------------------------------|
| <p>Appropriate engineering controls</p> | <p>CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> | | | | |
| | <table border="1" style="width: 100%;"> <tr> <td>Type of Contaminant:</td> <td>Air Speed:</td> </tr> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> </table> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) |
| Type of Contaminant: | Air Speed: | | | | |
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | | | | |

Continued...

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aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)

0.5-1 m/s
(100-200
f/min.)

direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)

1-2.5 m/s
(200-500
f/min.)

Within each range the appropriate value depends on:

| Lower end of the range | Upper end of the range |
|--|----------------------------------|
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity |
| 3: Intermittent, low production. | 3: High production, heavy use |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only |

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

- Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
- Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.
- Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

Individual protection measures, such as personal protective equipment



Eye and face protection

- Safety glasses with side shields.
- Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Skin protection

See Hand protection below

Hands/feet protection

- Wear chemical protective gloves, e.g. PVC.
 - Wear safety footwear or safety gumboots, e.g. Rubber
- NOTE:**
- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
 - Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.
- The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
- Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
- frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity
- Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
 - When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
 - Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
 - Contaminated gloves should be replaced.
- As defined in ASTM F-739-96 in any application, gloves are rated as:
- Excellent when breakthrough time > 480 min
 - Good when breakthrough time > 20 min
 - Fair when breakthrough time < 20 min
 - Poor when glove material degrades
- For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.
- It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

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| | |
|-------------------------|--|
| | <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return. |

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Altex Epoxy Barrier Undercoat Part B

| Material | CPI |
|-------------------|-----|
| TEFLON | A |
| BUTYL | C |
| BUTYL/NEOPRENE | C |
| HYPALON | C |
| NAT+NEOPR+NITRILE | C |
| NATURAL RUBBER | C |
| NATURAL+NEOPRENE | C |
| NEOPRENE | C |
| NEOPRENE/NATURAL | C |
| NITRILE | C |
| NITRILE+PVC | C |
| PE | C |
| PE/EVAL/PE | C |
| PVA | C |
| PVC | C |
| PVDC/PE/PVDC | C |
| VITON | C |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

| Glove — In order of recommendation |
|------------------------------------|
| AlphaTec® 38-612 |
| AlphaTec® Solvex® 37-185 |
| AlphaTec® 58-008 |
| AlphaTec® 58-530B |
| AlphaTec® 58-530W |
| AlphaTec® Solvex® 37-675 |
| AlphaTec® 58-735 |

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|--------------------------|
| up to 10 x ES | AK-AUS / Class 1 P2 | - | AK-PAPR-AUS / Class 1 P2 |
| up to 50 x ES | Air-line* | - | - |
| up to 100 x ES | - | AK-3 P2 | - |
| 100+ x ES | - | Air-line** | - |

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Altex Epoxy Barrier Undercoat Part B

| |
|------------------|
| AlphaTec® 79-700 |
| AlphaTec® 53-001 |
| AlphaTec® 58-005 |

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

| | | | |
|---|---------------|--|---------------|
| Appearance | amber liquid | | |
| Physical state | Liquid | Relative density (Water = 1) | 0.91 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | 441 |
| pH (as supplied) | Not Available | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | 120.88 |
| Initial boiling point and boiling range (°C) | 133 | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | 26 | Taste | Not Available |
| Evaporation rate | 0.7 BuAC = 1 | Explosive properties | Not Available |
| Flammability | Flammable. | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | 8.1 | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | 0.8 | Volatile Component (%vol) | 69 |
| Vapour pressure (kPa) | 1.8 | | Not Available |
| Solubility in water | Immiscible | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | 3.6 | VOC g/L | 642.73 |

SECTION 10 Stability and reactivity

| | |
|---|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

Information on toxicological effects

| | |
|------------------|--|
| Inhaled | <p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>There is strong evidence to suggest that this material can cause, if inhaled once, serious, irreversible damage of organs. Inhalation hazard is increased at higher temperatures.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.</p> |
| Ingestion | <p>Strong evidence exists that exposure to the material may cause irreversible damage (other than cancer, mutations and birth defects) following a single exposure by swallowing.</p> <p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p> |

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| | |
|---------------------|---|
| | <p>Not a likely route of entry into the body in commercial or industrial environments. The liquid may produce considerable gastrointestinal discomfort and be harmful or toxic if swallowed.</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> |
| Skin Contact | <p>There is strong evidence to suggest that this material, on a single contact with skin, can cause serious, irreversible damage of organs. The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> |
| Eye | <p>If applied to the eyes, this material causes severe eye damage.</p> <p>The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.</p> |
| Chronic | <p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]</p> |

| | | |
|--|---|---|
| Altex Epoxy Barrier Undercoat Part B | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| xylene | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >1700 mg/kg ^[2] | Eye (human): 200 ppm irritant |
| | Inhalation (rat) LC50: 4994.295 mg/l/4h ^[2] | Eye (rabbit): 5 mg/24h SEVERE |
| | Oral (mouse) LD50: 2119 mg/kg ^[2] | Eye (rabbit): 87 mg mild |
| | Oral (rat) LD50: 3523-8700 mg/kg ^[2] | Eye: adverse effect observed (irritating) ^[1] |
| | Oral (rat) LD50: 4300 mg/kg ^[2] | Skin (rabbit): 500 mg/24h moderate |
| | Skin: adverse effect observed (irritating) ^[1] | |
| m-xylenediamine | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 2000 mg/kg ^[2] | Eye (rabbit): 0.05 mg/24h SEVERE |
| | Inhalation(Rat) LC50: 0.8 mg/l/4h ^[1] | Skin (rabbit): 0.75 mg/24h SEVERE |
| Oral (Rat) LD50: >200 mg/kg ^[1] | | |
| 2,4,6-tris[(dimethylamino)methyl]phenol | TOXICITY | IRRITATION |
| | Inhalation (rat) LC50: >0.125 mg/l/1hr. ^[2] | Eye (rabbit): 0.05 mg/24h - SEVERE |
| | Oral (rat) LD50: 1200 mg/kg ^[2] | Eye: adverse effect observed (irreversible damage) ^[1] |
| | | Skin (rabbit): 2 mg/24h - SEVERE |
| | Skin: adverse effect observed (corrosive) ^[1] | |
| n-butanol | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 3400 mg/kg ^[2] | Eye (human): 50 ppm - irritant |
| | Inhalation (rat) LC50: 24 mg/l/4h ^[2] | Eye (rabbit): 1.6 mg-SEVERE |
| | Oral (hamster) LD50: =1200 mg/kg ^[2] | Eye (rabbit): 24 mg/24h-SEVERE |
| | Oral (rat) LD50: 790 mg/kg ^[2] | Eye: adverse effect observed (irreversible damage) ^[1] |
| | | Skin (rabbit): 405 mg/24h-moderate |
| | Skin: adverse effect observed (irritating) ^[1] | |
| Legend: | 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | |

| | | | |
|--|---|---------------------------------|---|
| Acute Toxicity | ✓ | Carcinogenicity | ✓ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ✓ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ✓ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Altex Epoxy Barrier Undercoat Part B

Legend: ✘ – Data either not available or does not fill the criteria for classification
✔ – Data available to make classification

SECTION 12 Ecological information

Toxicity

| Altex Epoxy Barrier Undercoat Part B | Endpoint | Test Duration (hr) | Species | Value | Source |
|--------------------------------------|----------|--------------------|---------------|---------------|---------------|
| | | Not Available | Not Available | Not Available | Not Available |

| xylene | Endpoint | Test Duration (hr) | Species | Value | Source |
|--------|-----------|--------------------|-------------------------------|----------|--------|
| | EC50 | 72h | Algae or other aquatic plants | 4.6mg/l | 2 |
| | EC50 | 48h | Crustacea | 1.8mg/l | 2 |
| | LC50 | 96h | Fish | 2.6mg/l | 2 |
| | NOEC(ECx) | 73h | Algae or other aquatic plants | 0.44mg/l | 2 |

| m-xylenediamine | Endpoint | Test Duration (hr) | Species | Value | Source |
|-----------------|----------|--------------------|-------------------------------|----------|--------|
| | BCF | 1008h | Fish | <0.3 | 7 |
| | EC50 | 72h | Algae or other aquatic plants | 12mg/l | 2 |
| | EC50 | 48h | Crustacea | 15.2mg/l | 2 |
| | LC50 | 96h | Fish | 75mg/l | 2 |
| NOEC(ECx) | 504h | Crustacea | 4.7mg/l | 2 | |

| 2,4,6-tris[(dimethylamino)methyl]phenol | Endpoint | Test Duration (hr) | Species | Value | Source |
|---|-----------|--------------------|-------------------------------|---------------|---------------|
| | EC50 | 72h | Algae or other aquatic plants | 2.8mg/l | 2 |
| | EC50 | 48h | Crustacea | >100mg/l | 2 |
| | EC50(ECx) | 24h | Crustacea | 280mg/l | Not Available |
| LC50 | 96h | Fish | 1000mg/l | Not Available | |

| n-butanol | Endpoint | Test Duration (hr) | Species | Value | Source |
|-----------|----------|--------------------|-------------------------------|-------------|--------|
| | EC50 | 72h | Algae or other aquatic plants | >500mg/l | 1 |
| | EC50 | 48h | Crustacea | >500mg/l | 1 |
| | EC50 | 96h | Algae or other aquatic plants | 225mg/l | 2 |
| | LC50 | 96h | Fish | 100-500mg/l | 4 |
| NOEC(ECx) | 504h | Crustacea | 4.1mg/l | 2 | |

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|---|-----------------------------|-----------------------------|
| xylene | HIGH (Half-life = 360 days) | LOW (Half-life = 1.83 days) |
| m-xylenediamine | HIGH | HIGH |
| 2,4,6-tris[(dimethylamino)methyl]phenol | HIGH | HIGH |
| n-butanol | LOW (Half-life = 54 days) | LOW (Half-life = 3.65 days) |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|---|----------------------|
| xylene | MEDIUM (BCF = 740) |
| m-xylenediamine | LOW (BCF = 2.7) |
| 2,4,6-tris[(dimethylamino)methyl]phenol | LOW (LogKOW = 0.773) |
| n-butanol | LOW (BCF = 0.64) |

Mobility in soil

| Ingredient | Mobility |
|-----------------|-------------------|
| m-xylenediamine | LOW (KOC = 914.6) |

Continued...

Altex Epoxy Barrier Undercoat Part B

| Ingredient | Mobility |
|---|----------------------|
| 2,4,6-tris[(dimethylamino)methyl]phenol | LOW (KOC = 15130) |
| n-butanol | MEDIUM (KOC = 2.443) |

SECTION 13 Disposal considerations

Waste treatment methods

| | |
|-------------------------------------|--|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. |
|-------------------------------------|--|

SECTION 14 Transport information

Labels Required

| | |
|-------------------------|---|
| |  |
| Marine Pollutant | NO |
| HAZCHEM | *3Y |

Land transport (ADG)

| | | |
|------------------------------------|--|----------------|
| 14.1. UN number or ID number | 1263 | |
| 14.2. UN proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) | |
| 14.3. Transport hazard class(es) | Class | 3 |
| | Subsidiary risk | Not Applicable |
| 14.4. Packing group | III | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | Special provisions | 163 223 367 |
| | Limited quantity | 5 L |

Air transport (ICAO-IATA / DGR)

| | | |
|----------------------------------|---|----------------|
| 14.1. UN number | 1263 | |
| 14.2. UN proper shipping name | Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) | |
| 14.3. Transport hazard class(es) | ICAO/IATA Class | 3 |
| | ICAO / IATA Subsidiary Hazard | Not Applicable |
| | ERG Code | 3L |
| 14.4. Packing group | III | |

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| | | |
|------------------------------------|---|-------------|
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | Special provisions | A3 A72 A192 |
| | Cargo Only Packing Instructions | 366 |
| | Cargo Only Maximum Qty / Pack | 220 L |
| | Passenger and Cargo Packing Instructions | 355 |
| | Passenger and Cargo Maximum Qty / Pack | 60 L |
| | Passenger and Cargo Limited Quantity Packing Instructions | Y344 |
| | Passenger and Cargo Limited Maximum Qty / Pack | 10 L |

Sea transport (IMDG-Code / GGVSee)

| | | |
|------------------------------------|--|-----------------|
| 14.1. UN number | 1263 | |
| 14.2. UN proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) | |
| 14.3. Transport hazard class(es) | IMDG Class | 3 |
| | IMDG Subrisk | Not Applicable |
| 14.4. Packing group | III | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | EMS Number | F-E, S-E |
| | Special provisions | 163 223 367 955 |
| | Limited Quantities | 5 L |

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|---|---------------|
| xylene | Not Available |
| m-xylenediamine | Not Available |
| 2,4,6-tris[(dimethylamino)methyl]phenol | Not Available |
| n-butanol | Not Available |

14.7.3. Transport in bulk in accordance with the IGC Code

| Product name | Ship Type |
|---|---------------|
| xylene | Not Available |
| m-xylenediamine | Not Available |
| 2,4,6-tris[(dimethylamino)methyl]phenol | Not Available |
| n-butanol | Not Available |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

m-xylenediamine is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

2,4,6-tris[(dimethylamino)methyl]phenol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

n-butanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

| National Inventory | Status |
|--------------------|--------|
|--------------------|--------|

Continued...

Altex Epoxy Barrier Undercoat Part B

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | Yes |
| Canada - DSL | Yes |
| Canada - NDSL | No (xylene; m-xylenediamine; 2,4,6-tris[(dimethylamino)methyl]phenol; n-butanol) |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | Yes |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| | |
|----------------------|------------|
| Revision Date | 12/09/2023 |
| Initial Date | 20/09/2017 |

SDS Version Summary

| Version | Date of Update | Sections Updated |
|---------|----------------|--|
| 6.16 | 12/09/2023 | Toxicological information - Acute Health (eye), Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), Toxicological information - Chronic Health, Hazards identification - Classification, Exposure controls / personal protection - Engineering Control, Ecological Information - Environmental, Exposure controls / personal protection - Exposure Standard, First Aid measures - First Aid (inhaled), First Aid measures - First Aid (skin), First Aid measures - First Aid (swallowed), Composition / information on ingredients - Ingredients, Exposure controls / personal protection - Personal Protection (Respirator), Identification of the substance / mixture and of the company / undertaking - Supplier Information |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average
 PC - STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit,
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index
 AIIC: Australian Inventory of Industrial Chemicals
 DSL: Domestic Substances List
 NDSL: Non-Domestic Substances List
 IECSC: Inventory of Existing Chemical Substance in China
 EINECS: European INventory of Existing Commercial chemical Substances
 ELINCS: European List of Notified Chemical Substances
 NLP: No-Longer Polymers
 ENCS: Existing and New Chemical Substances Inventory
 KECI: Korea Existing Chemicals Inventory
 NZIoC: New Zealand Inventory of Chemicals
 PICCS: Philippine Inventory of Chemicals and Chemical Substances
 TSCA: Toxic Substances Control Act
 TCSI: Taiwan Chemical Substance Inventory
 INSQ: Inventario Nacional de Sustancias Químicas
 NCI: National Chemical Inventory
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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