



Flowfast Binder

Flowfast Binder is a medium viscosity, colourless, 2 component reactive methyl methacrylate (MMA) resin.

Uses

Typically used as a Binder within the Flowfast flooring range. Systems using Flowfast Binder as the main binder must always be treated with a Flowfast Sealer (e.g. Flowfast Sealer or Flowfast Flexible Sealer). Flowfast Binder is a general purpose resin; it must not be used in areas subject to heavy hot water loading.

Environment & Health

Follow the appropriate Occupational Health and Safety guidelines applicable to the location where the application is undertaken. For more information, please refer to the safety datasheets for the individual components.



Fast Curing:

Rapid curing Binder allows for quick installation.



Ease of Use:

Easy to apply with excellent application properties.



Resistance:

Exhibits good chemical and wear resistance.

Packaging

The product is supplied in full units.

Flowfast Binder	20 kg	180 kg
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Catalyst Addition Rates

Temperature	Weight Percentage Hardener	Gram Hardener per 4kg
30 °C	1.0%	40g
20 °C	2.0%	80g
10 °C	4.0%	160g
0 °C	6.0%	240g
<0 °C*	6.0%	240g

*Please consult Flowcrete if applying below 0 °C

Standard Coverage Rates

First Coat	0.50kg/m ²	2.2m ² /Ltr
Trowel applied 0.75kgm ² (mixed with 1 -2:1 Silica Flour 100G)		

Curing Times (at 20°C)

Min Overcoating	1 hour
Max Overcoating	Following coats should be applied after the primer has cured. If left overnight clean the surface with Flowfast Cleaner prior to applying the following coats. (Not applicable where the Flowfast Binder has broadcast to refusal).
Foot Traffic	1 hour
Vehicular Traffic	2-3 hours
Full Chemical Cure	2-3 hours

*Full chemical resistance is achieved after 2-3 hours.

** Do not cover or wash within the first 2 hours of curing.

Additional Information

VOC Content	111 g/L Complies with Green Building Council of Australia Green Star Design & As Built V1.2-13.1.1B Green Star Interiors V1.2-12.1.1B
Density @ 25°C	Approx 0.98 g/ml
Viscosity @ 25°C	130-170 mPa·s
Tensile Strength	8.3 N/mm ² (ISO 527)
Elongation	113% (at fracture ISO 527)
Modulus of Elasticity	182 N/mm ² (ISO 527)
Density @ 25°C	Approx 1.11 g/cm ³

Substrate Requirements

Concrete or screed substrate should be a minimum of 25 N/mm², free from laitance, dust and other contamination. The area to be coated, must be pretreated with Flowfast Primer.

Substrate should be dry to 75% RH as per ASTM F2170 (AS1884:2012). Slab on ground concrete must have an effective damp proof membrane in place.

Storage

Time	12 Months in Unopened Packs. If longer than 12 Months consult Flowcrete.
Temperature	Storage temperature between 15°C and 20°C.
Protection	Should be stored inside and protected from frost, weather, moisture, direct sunlight and contamination ingress.

Mixing

Please refer to appropriate Flowfast Technical Data Sheet as per required specification.

Prior to use, Flowfast Binder must be carefully stirred to achieve a uniform distribution of paraffin contained in the product.

Ensure Flowfast Binder is thoroughly mixed together with the Flowfast Catalyst (50 % dibenzoyl peroxide), in accordance with the Catalyst addition rates on page 1.

It should be noted that the amount of Catalyst powder to be added depends upon the application temperature.

Application Temperature

The recommended material and substrate temperature is -5 - 35°C. If outside of these temperatures please consult Flowcrete.

The temperature of the substrate should exceed the "dew point" by 3°C during application and hardening.

Application / Pot Life

Ready-mixed product should be used within 15 minutes at a temperature of 20°C. At higher temperatures (or if left in bucket) the application time is shorter.

Decant mixed product into smaller quantities if applying small/detailed areas.

Application Method

Please refer to appropriate Flowfast Technical Data Sheet as per required specification.

Cleaning

Tools and equipment can be cleaned with MEK/Acetone/Xylene. Please refer to SDS when using solvents.

Additional Notes

1. The product has reached full cure after 2-3 hours at 20°C.
2. Do not cover or wash within the first 2 hours of curing at 20°C.
3. This system should be installed at 3°C above the dew point.

4. Please ensure application temperature and RH limits are followed.
5. Wind or strong airflow may cause quick curing and drying of the system.
6. Ensure wind or strong airflow is eliminated during application, however adequate safety ventilation should still be followed.
7. Whilst the product is low in VOC (<140 g/L complying with Green Building Council of Australia Green Star Design & As Built V1.2-13.1.1B Green Star Interiors V1.2-12.1.1B) this product will emit a discernible odour during application.
8. In closed rooms a forced ventilation with at least 7-fold air exchange per hour is recommended. To provide for an Outside these conditions, please contact our Technical Service.
9. Direct heat during application of the system can cause flash curing and potential delamination. Ensure you do not apply this system to substrates with temperatures exceeding 35°C.