



Epoxy Filler

Pre-Dispersed – Ready to Use

PRODUCT DATA SHEET

FEATURES		RECOMMENDED USES	
<ul style="list-style-type: none">• Easy 4:1 mixing ratio by volume• Ideal general-purpose filler• Easy sanding of cured film• Low water absorption rate when mixed and cured correctly• Rapid cure rate• Light weight• Low slump values		<p>Altex Yacht & Boat Epoxy Filler is a high quality general purpose marine grade epoxy filler that can be used for filleting and minor filling, above and below water.</p> <p>Altex Epoxy Filler is ideal for filling screw holes and surfacing timber.</p> <p>Altex Epoxy Filler is NOT recommended for bedding of steel and lead keels.</p>	
SPECIFICATION DATA			
<p>Generic Type: Solvent-Free Epoxy Filler</p> <p>Colour: White</p> <p>Packaging: 313 grams (625ml)</p> <p>Mix Ratio: 4 to 1 by volume</p> <p>Thinner: Do Not Thin</p> <p>Clean Up: Altex Thinning Solvent #12</p> <p>Pot Life: 20-30 minutes at 20°C (100 grams mix)</p> <p>Storage: Store under cool, dry conditions</p>		<p>Density: 0.56 kg per mixed litre</p> <p>Volume Solids: 100%</p> <p>Cure Time (at 20°C):</p> <p>Sandable: 12 hours</p> <p>Full Cure: 7 days</p>	

SURFACE PREPARATION

All surfaces to be faired should be clean, dry, and free of all foreign matter.

The surfaces should be well sanded to promote the adhesion of AY&B Epoxy Filler.

Steel and aluminium surfaces should be suitably primed and timber and composite board should be sealed with AY&B Everseal or AY&B Epoxy Resin.

DIRECTIONS FOR USE

The surfaces should be well sanded to promote the adhesion of AY&B Epoxy Filler.

Keep each mix to minimum volume required in order to maximise pot life. Increased volumes of mixed product will decrease the pot life. 100 grams of mix has a pot life of 20-30 minutes at 20°C.

Application:

Use a spatula, putty knife or trowel as appropriate.

Clean-up:

Use Altex Thinning Solvent #12

PRECAUTIONS

For DIY & Professional Use: Read and follow all the caution statements on this Product Data Sheet, the product label, and the Safety Data Sheet (SDS) for health and safety information prior to use.

Use **Epoxy Filler** with adequate ventilation. Avoid skin contact by use of gloves. Avoid breathing fumes and sanding dust.

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